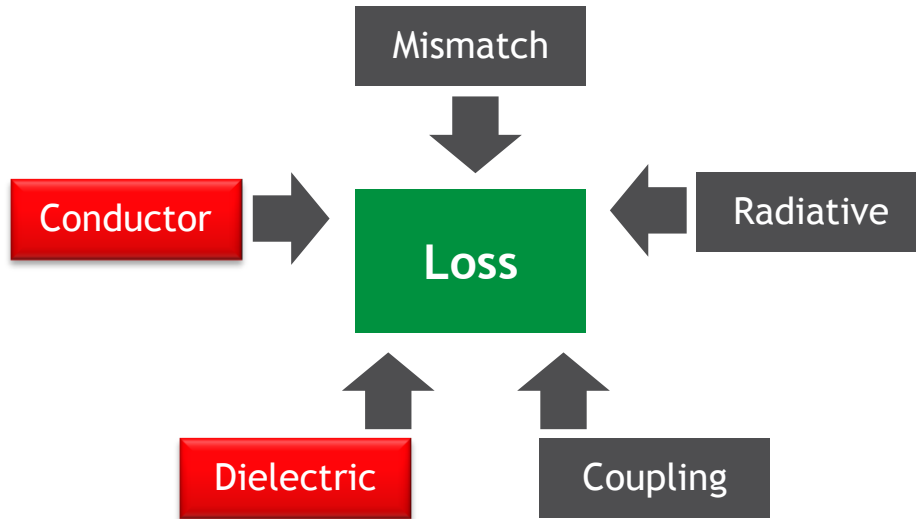

Simulating Dielectric and Conductor Loss Including surface roughness

Tracey Vincent

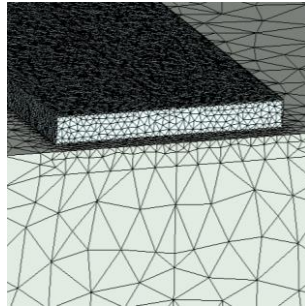
Overview

- Loss components
 - Conductor:
 - Skin effect
 - Simulating surface roughness:
 - Tabulated surface impedance: Hammerstad, Huray
 - 3D models- Periodic surface, random surface
 - Effective Dielectric method - (Dr. M. Koledintseva)
 - Dielectric:
 - Theory and parameters
 - Nth order curve fitting
 - Using Measurements and Simulation to extract material parameters
- Discussion and conclusion

Loss Components



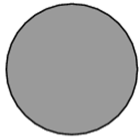
Simulating Conductor Loss



Skin Effect Theory

Current density increases at extremities at RF frequencies

Cross-sectional area of round conductor



At DC
Current density
fills cross-
section

$$R_{DC} = \frac{1}{\sigma S} \text{ ohms/meter}$$



At AC
Current density
moves toward
extremities



At GHz frequencies
Current density
concentrated at
extremities

$$R_{AC} = \frac{1}{\sigma \delta P} \text{ ohms/meter}$$
$$= \frac{R_s}{P} \text{ ohms/meter}$$

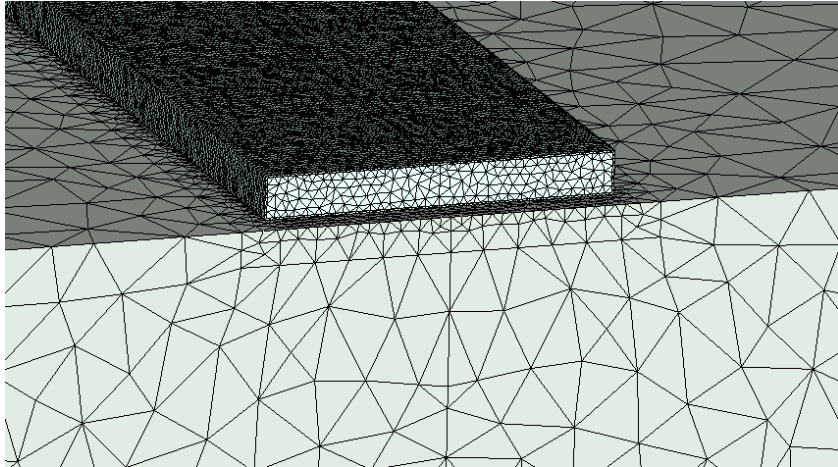
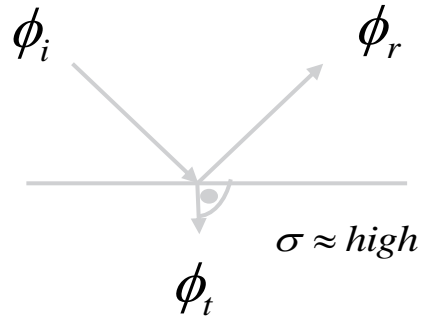
S is the cross-section area of the conductor.

σ is the volume conductivity.
Current is homogenous.

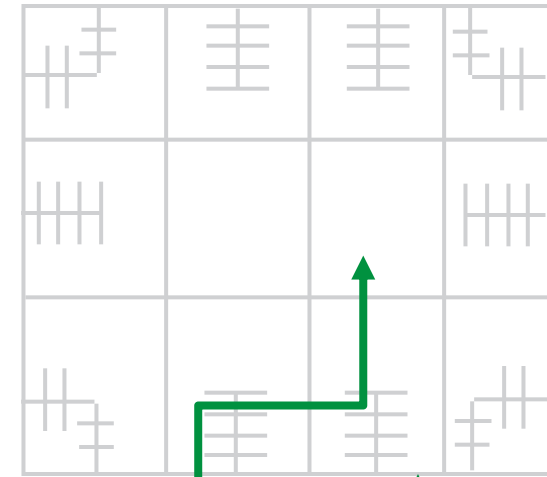
P is the *circumference* of the conductor, δ is skin depth. The δP is the equivalent cross-section area.

$$\delta = \sqrt{\left(\frac{2}{\omega \mu_0 \sigma} \right)}$$

Skin Effect - Lossy Metal



Alternative

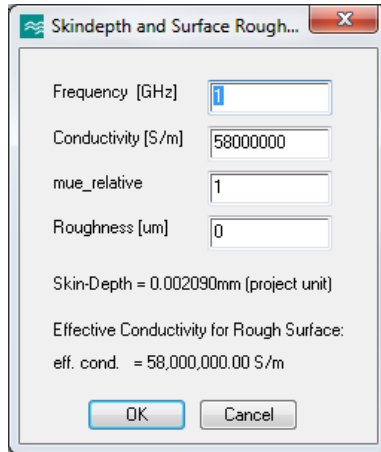


Field = 0

Surface impedance

Surface Roughness Parameterization - Features

Change conductivity.
Narrow band “quick”
parameterization:



Frequency [GHz]

Conductivity [S/m]

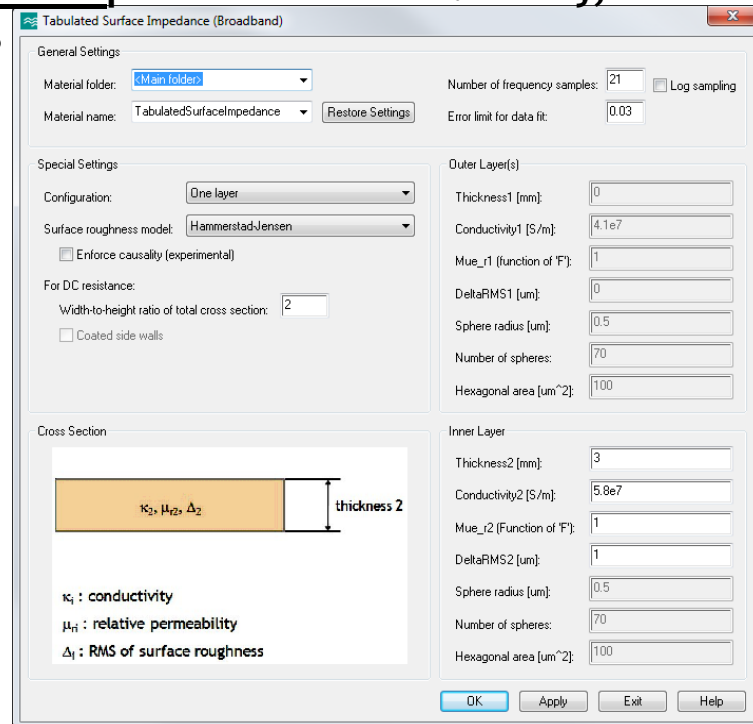
mue_relative

Roughness [um]

Skin-Depth = 0.002090mm (project unit)

Effective Conductivity for Rough Surface:
eff. cond. = 58,000,000.00 S/m

Broadband material type: tabulated surface impedance parameterization. Huray, Hammerstad models



General Settings

Material folder:

Material name:

Number of frequency samples: Log sampling

Error limit for data fit:

Special Settings

Configuration:

Surface roughness model:

Enforce causality (experimental)

For DC resistance:

Width-to-height ratio of total cross section:

Coated side walls

Duter Layer(s)

Thickness1 [mm]:

Conductivity1 [S/m]:

Mue_r1 (function of F):

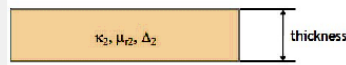
DeltaRMS1 [um]:

Sphere radius [um]:

Number of spheres:

Hexagonal area [um^2]:

Cross Section



κ_2 , μ_{r2} , Δ_2

thickness 2

κ_1 : conductivity
 μ_{r1} : relative permeability
 Δ_1 : RMS of surface roughness

Inner Layer

Thickness2 [mm]:

Conductivity2 [S/m]:

Mue_r2 (Function of F):

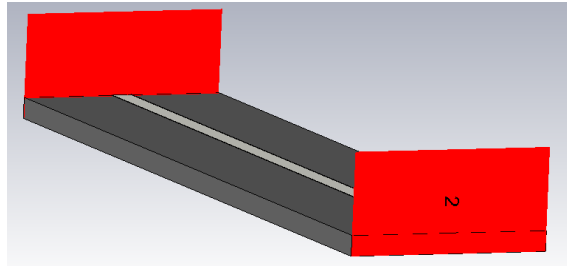
DeltaRMS2 [um]:

Sphere radius [um]:

Number of spheres:

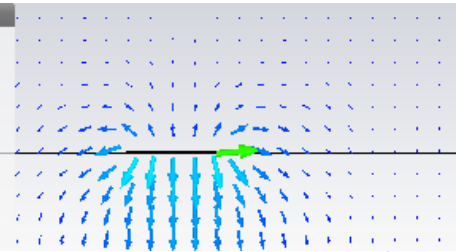
Hexagonal area [um^2]:

Comparison of Results for Simple Model

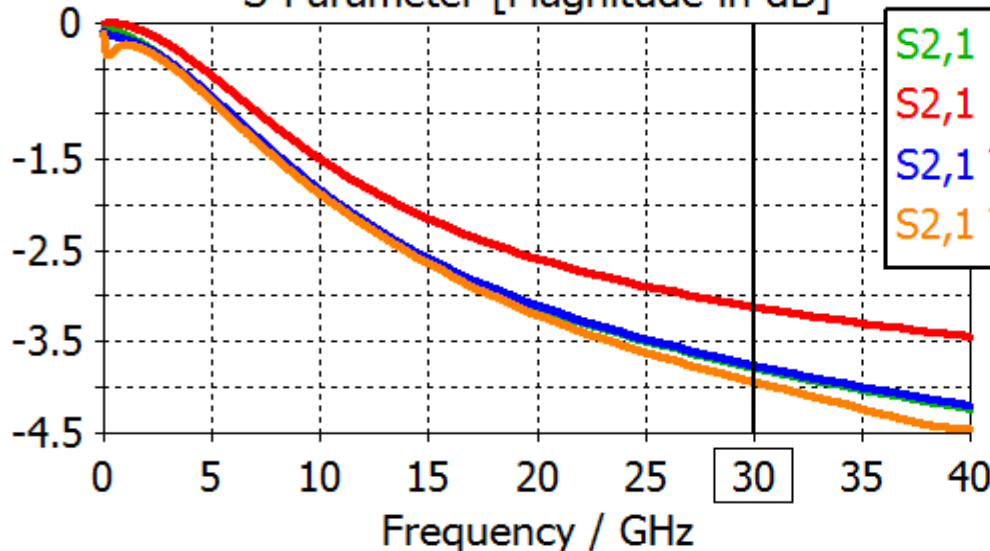


Port2_e1 (peak)

Frequency:	20
Phase:	0
Line Imp. [Ohms]:	66.81
Wave Imp. [Ohms]:	267.3
Beta [1/m]:	766.8
Accuracy:	6.063e-13
Mode type:	QTEM
Maximum:	5.217e+04
Plane at x:	40



S-Parameter [Magnitude in dB]



S2,1 Lossy metal Cu $1.4e6$ S/m : -3.7973251

S2,1 PEC : -3.1294239

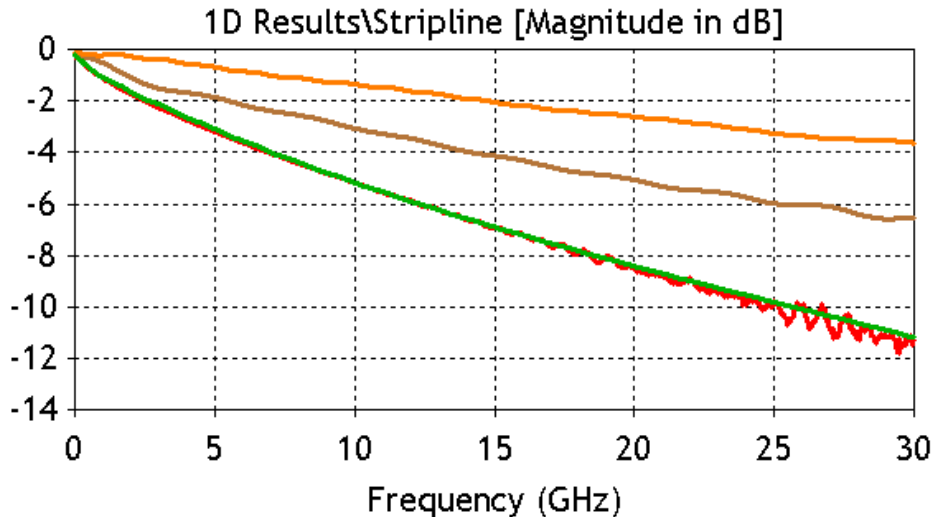
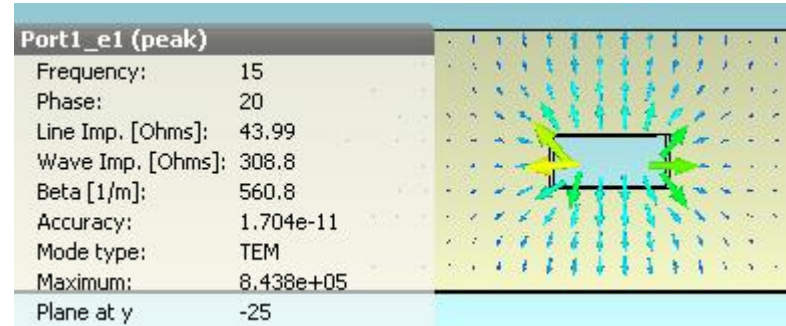
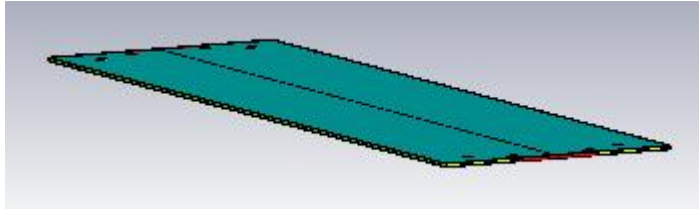
S2,1 TSI no roughness : -3.7724047

S2,1 TSI roughness $2u$: -3.9503122

40mm long
microstrip
model

FR4 dielectric
substrate $-\epsilon_r=4.3$,
 $tg \delta=0.025$

Measured and Simulated Data for Stripline



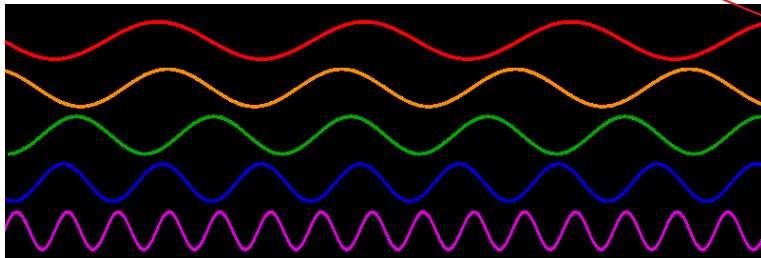
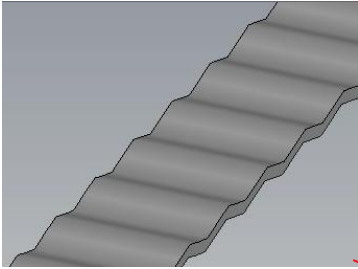
- S21 Lossy copper
- S21 Measured data
- S21 PEC
- S21 TSI H&J

FR4 dielectric substrate $-\epsilon_r=3.5$, $t_g \delta=0.06$

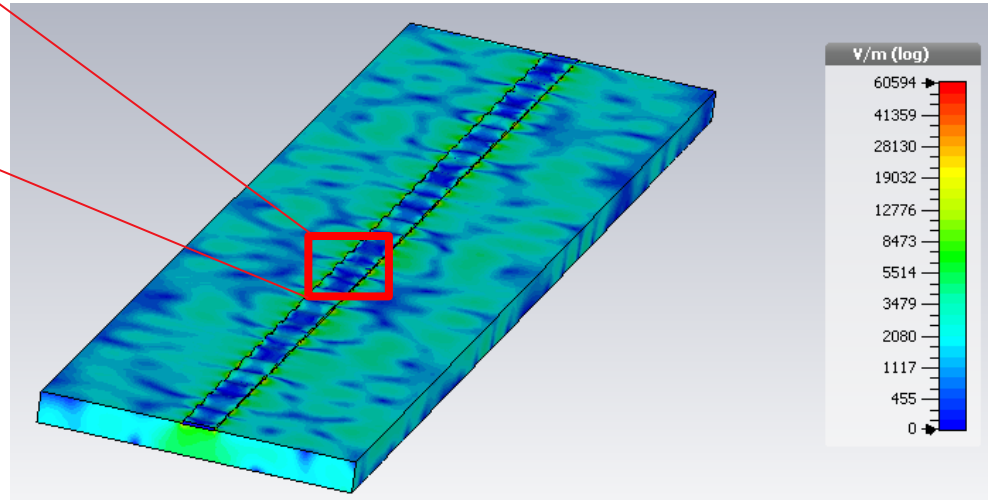
50mm long stripline model

Analytical Face surface. Periodic example.

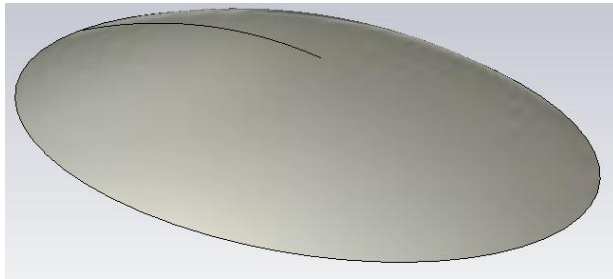
- Equation, such as polynomial can be used to generate non-smooth trace.
- Example is periodic trace: $w=Ra*\sin(b00u)$.



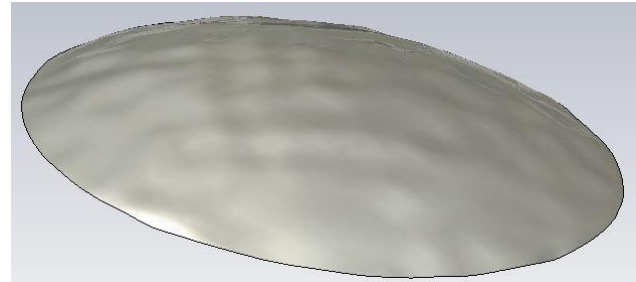
All of these waveforms have same average roughness Ra



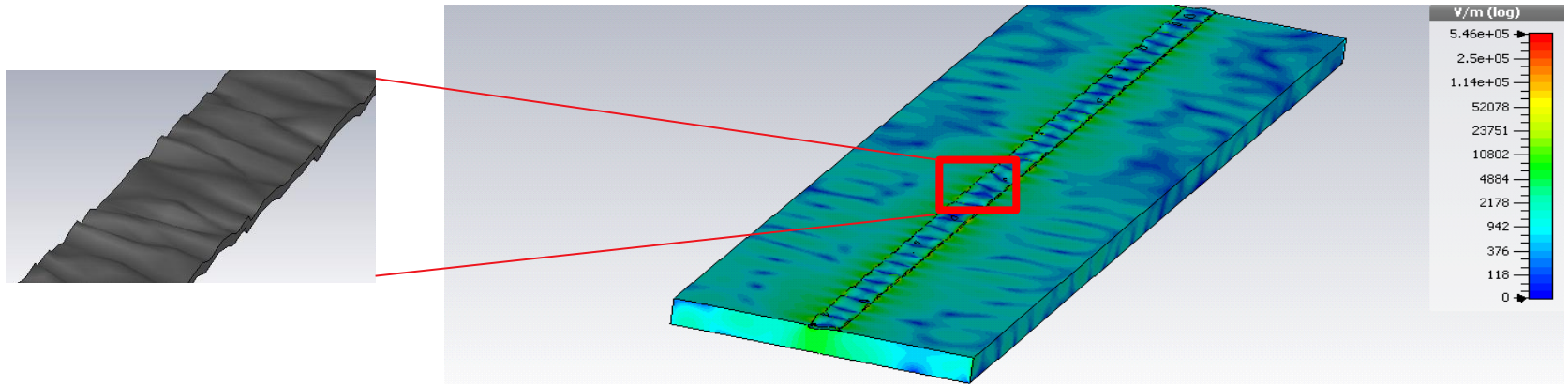
Face Distortion Surface



Create Face Distortions



Trace generated has random distortions, specifications are: peak to peak height, average distance between peaks



New Analytical Method “Roughness Dielectric”- Concept

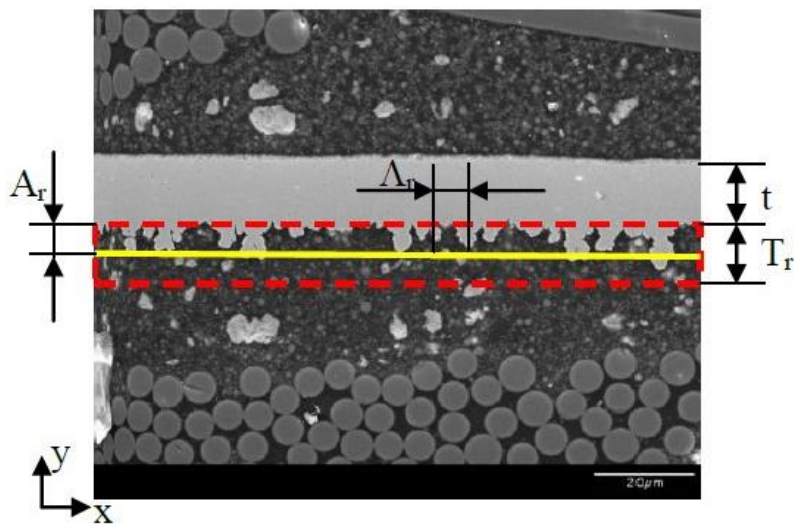


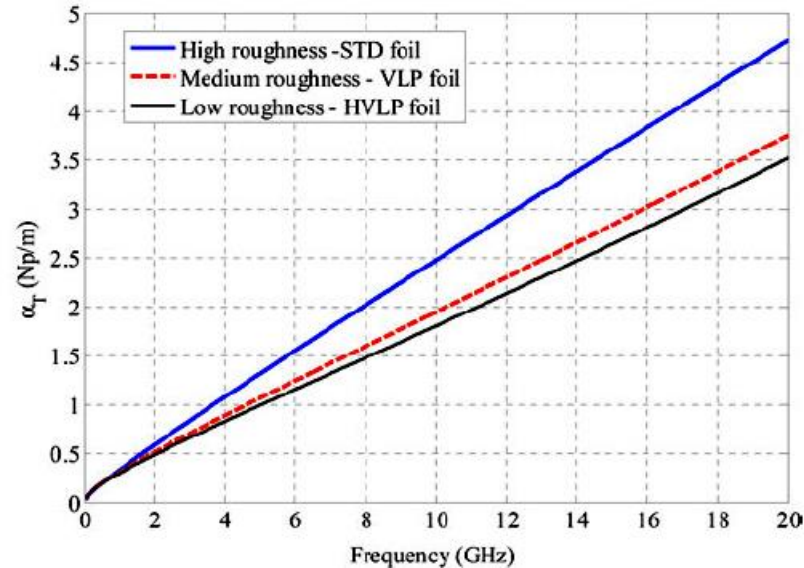
Fig. 6. Magnified section of the signal trace conductor in the SEM picture of the test line with STD foil. The region of the “roughness dielectric” is selected by a dashed line

	A_r (μm)	Λ_r (μm)	A_r/Λ_r	R_a (μm)	R_z (μm)	R_{rms} (μm)
STD	7.98	10.62	0.75	1.56	8.41	1.91
VLP	3.35	7.28	0.46	0.75	4.19	0.92
HVLP	1.65	4.69	0.35	0.35	2.29	0.44



Reference: Koledintseva, Razmadze, Gafarov, De, Drewniak, Hinaga “PCB Conductor Surface Roughness as a Layer with Effective Material Parameters” Electromagnetic Compatibility (EMC), 2012 IEEE International Symposium 2012

“Roughness Dielectric” - Extracting the parameters



Reference: Koul, Koledintseva, Hinaga, Drewniak
 “Differential Extrapolation Method for Separating Dielectric and Rough Conductor Losses in Printed Circuit Boards” IEEE Trans, 2012.

“smooth”
 conductor
 contribution
 /skin effect

Roughness
 contribution

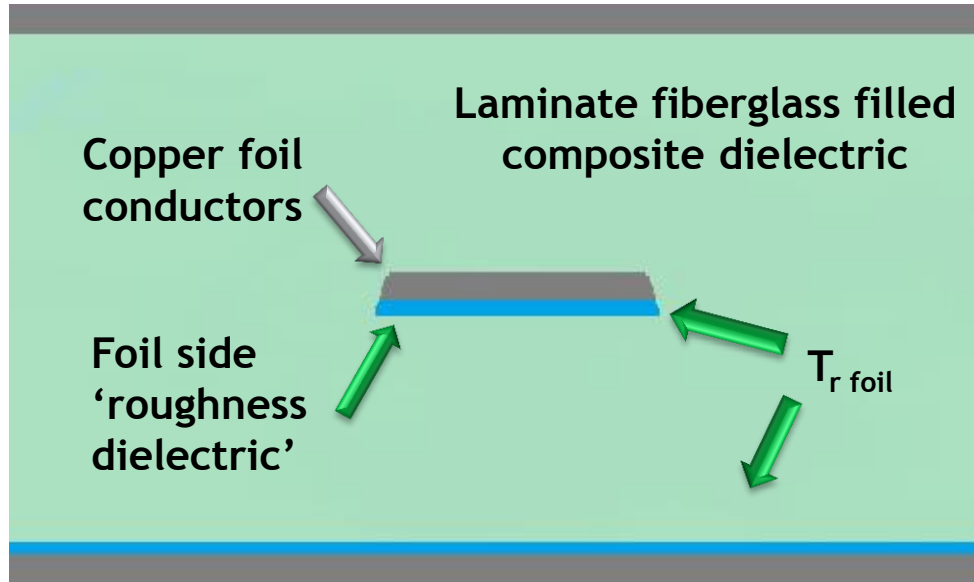
Dielectric
 contribution

$$\alpha_T = a\sqrt{\omega} + b\sqrt{\omega} + c\omega + d\omega^2 + e\omega + f\omega^2$$

$a + b = K1$
 $c + e = K2$
 $d + f = K3$

- Curve fitting co-efficients are generated $K1 \sim \sqrt{\omega}$, $K2 \sim \omega$, and $K3 \sim \omega^2$
- $K1(0)$, $K2(0)$, and $K3(0)$ corresponds with smooth conductor, allow separation of surface roughness loss and dielectric loss. K co-efficients relate to Ar
- Dielectric material (smooth) 3D object with extracted “roughness” parameters can be included in simulation to simulate roughness impact

“Roughness Dielectric”- Concept

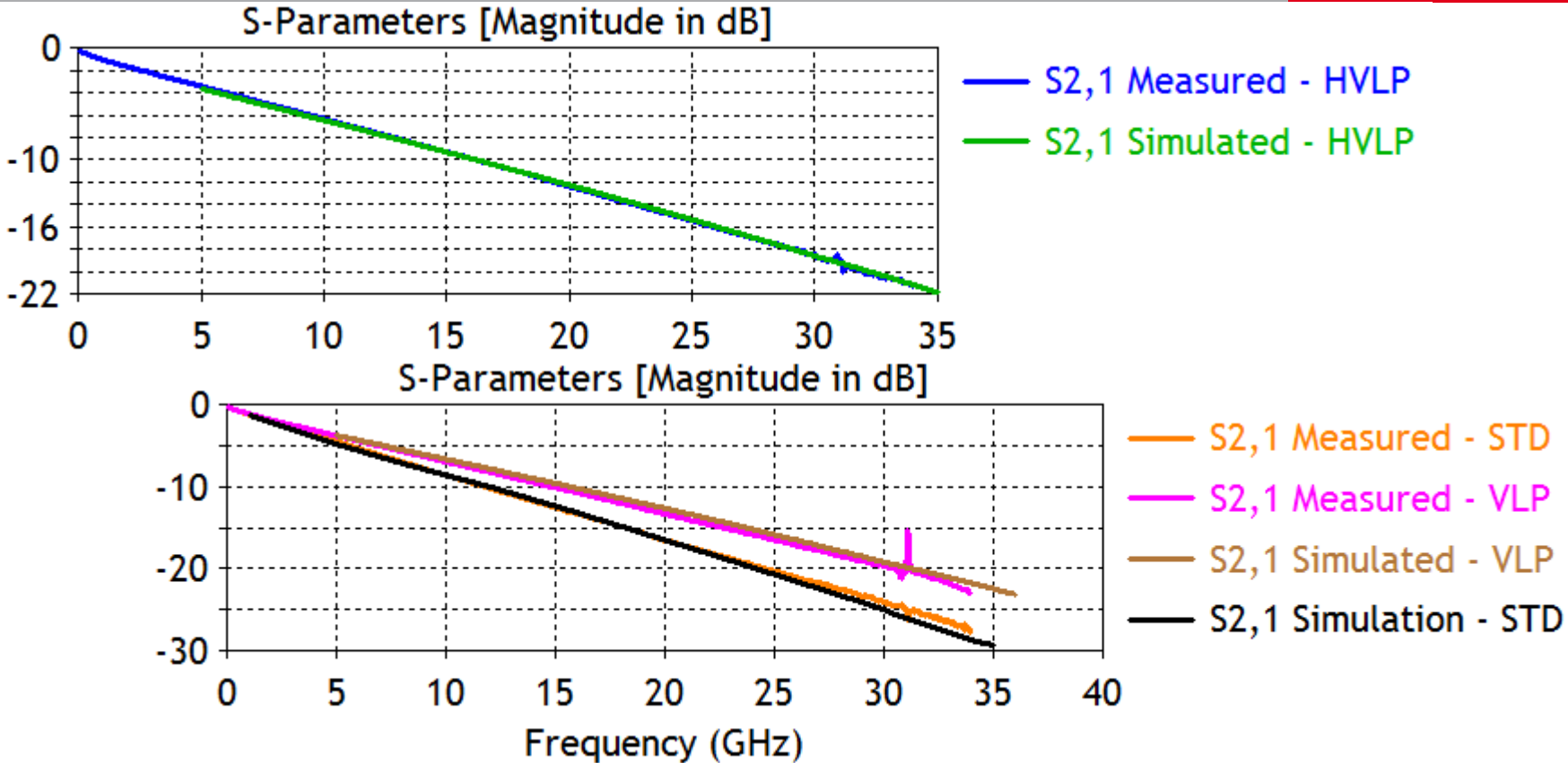


Cross section view - Not to scale for presentation purposes only

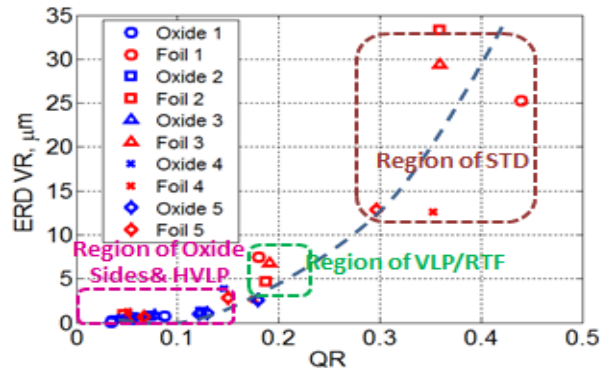
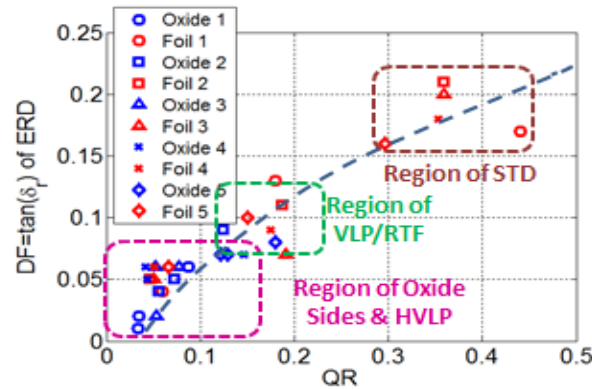
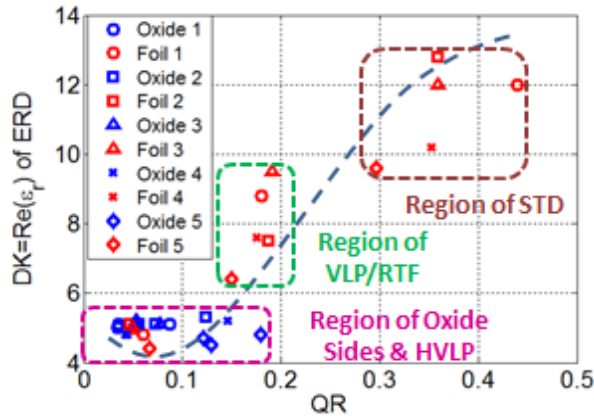
- Laminate dielectric parameters are extracted from DERM2 (for both α and β).
- Heights of ERD $T_{r \text{ foil}}$ are taken $2A_{r \text{ foil}}$, respectively.
- Line length for this model = 15,410 mils



Comparison of S21 Results

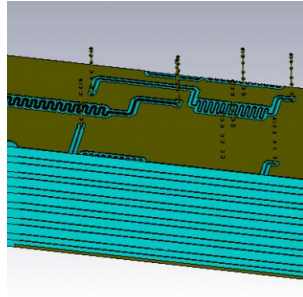


Design Curves

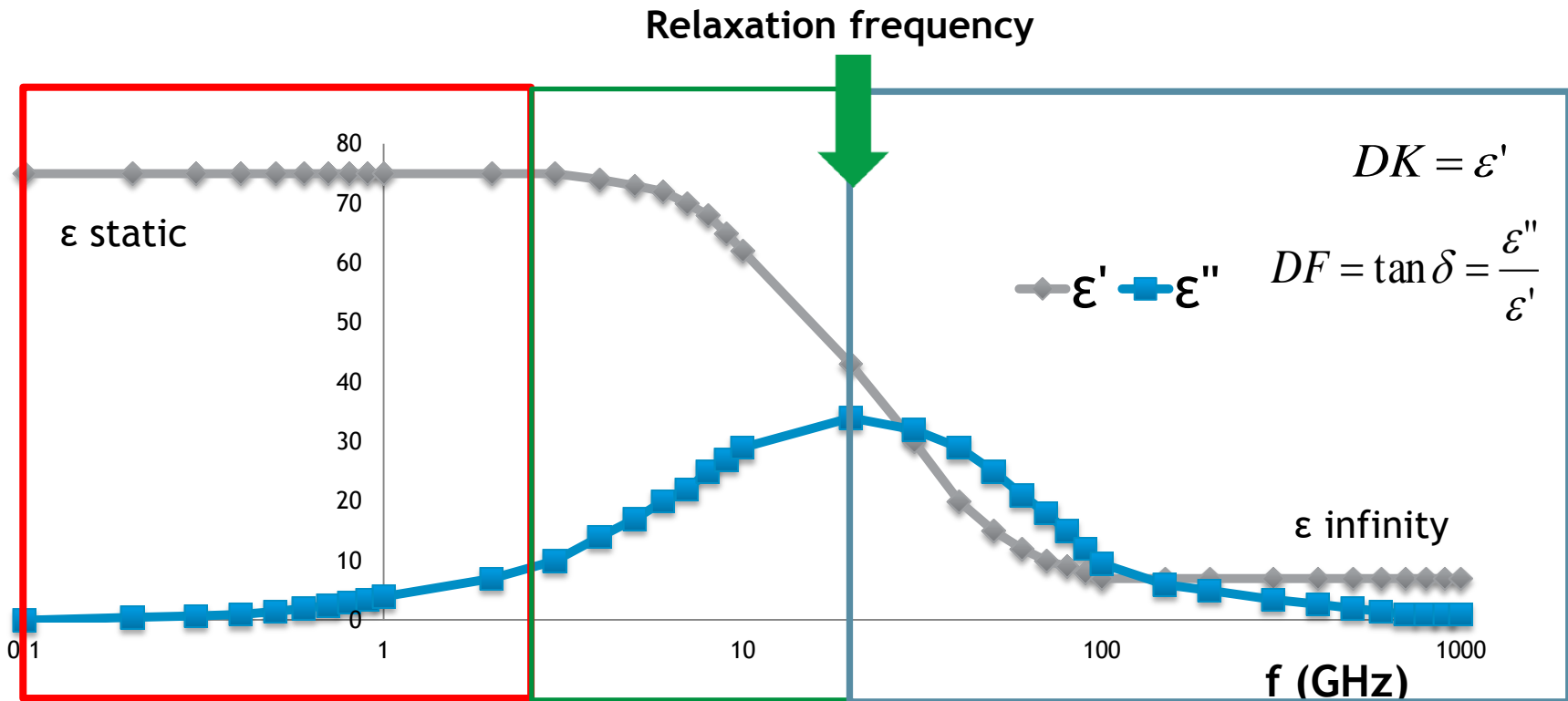


Design curves - can tie the ERD parameters to the roughness factor so design engineer does not have to do extrapolation

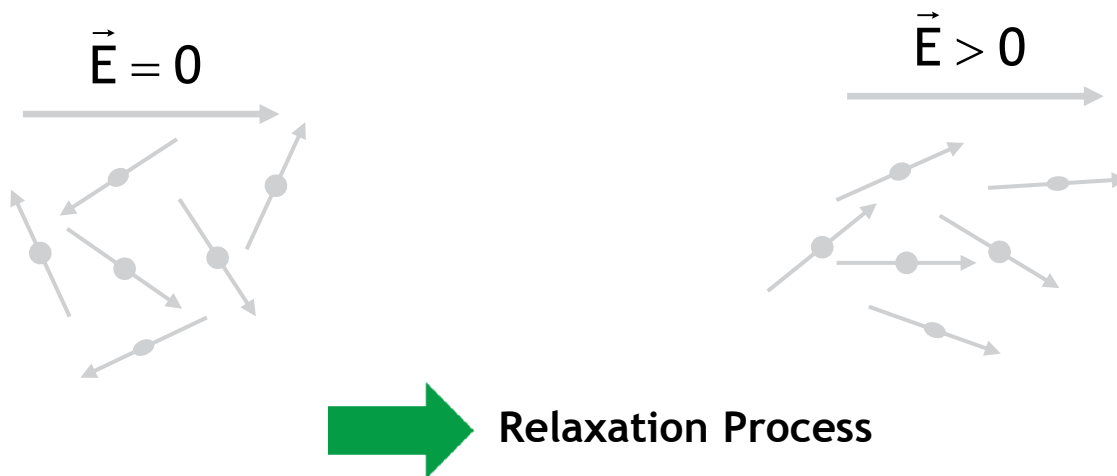
Simulating Dielectric Loss



Dielectric Loss Theory - 1st Order Debye Dispersion



Dielectric Material Theory



- Such dielectric behavior can be modeled by including many relaxation terms, each localized around different frequency.
- Common PCB/package dielectric materials exhibit gradual change in dielectric constant over a very broadband frequency range.

Dielectric Loss - Causality

Definition: in any passive circuit, the effect always has to follow the cause.



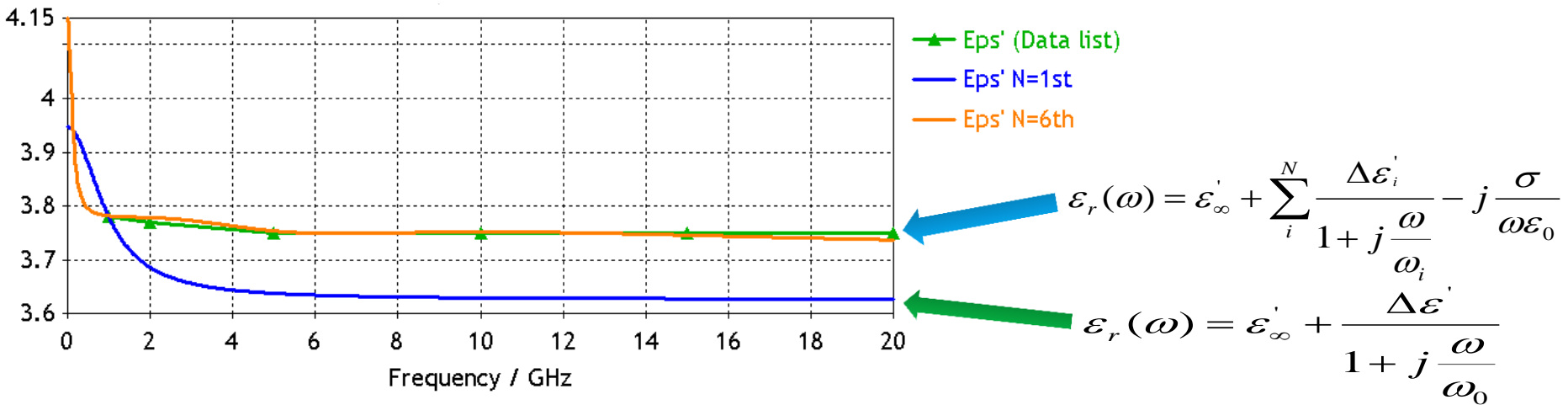
“The man who shoots faster than his shadow“
.....“The shadow shoots the man?!?”

Sources of non-causality: Measurement, simulation (resonance, round error, interpolation, and extrapolation), and data manipulation.

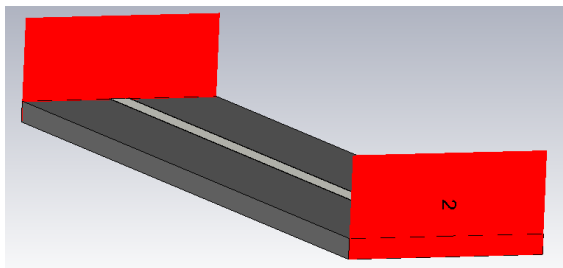
Time domain solvers are broadband, curve fitting will retain causality.

Dielectric Loss - Curve fitting Nth Orders

- Why nth order?
 - The transient solver is broadband (often more broadband than device modeled), dispersive materials: fit required.
 - nth order Debye/Lorentz fit more accurate than simple Debye or Lorentz models.

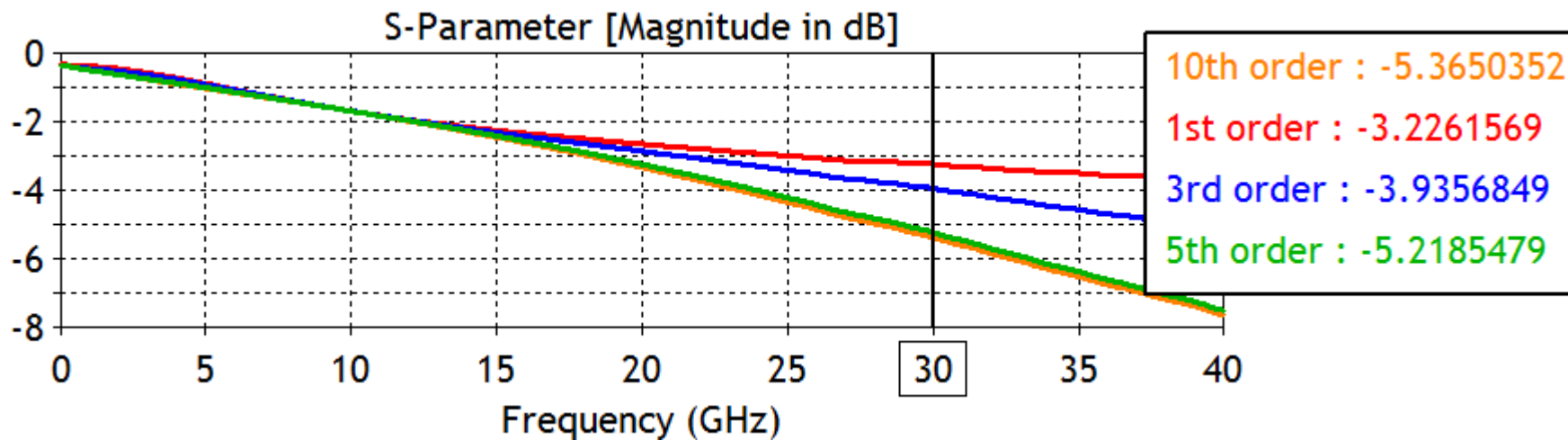


Curve Fitting Comparison - S21 Results

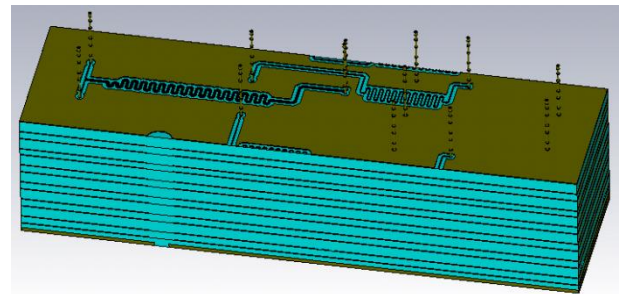
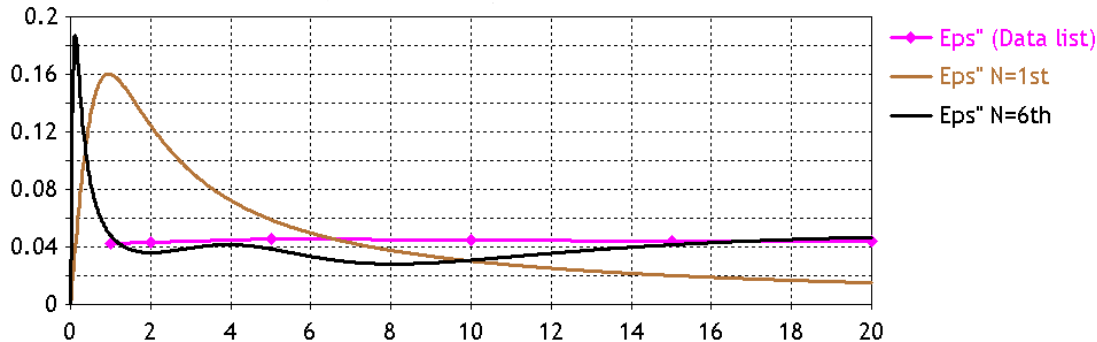
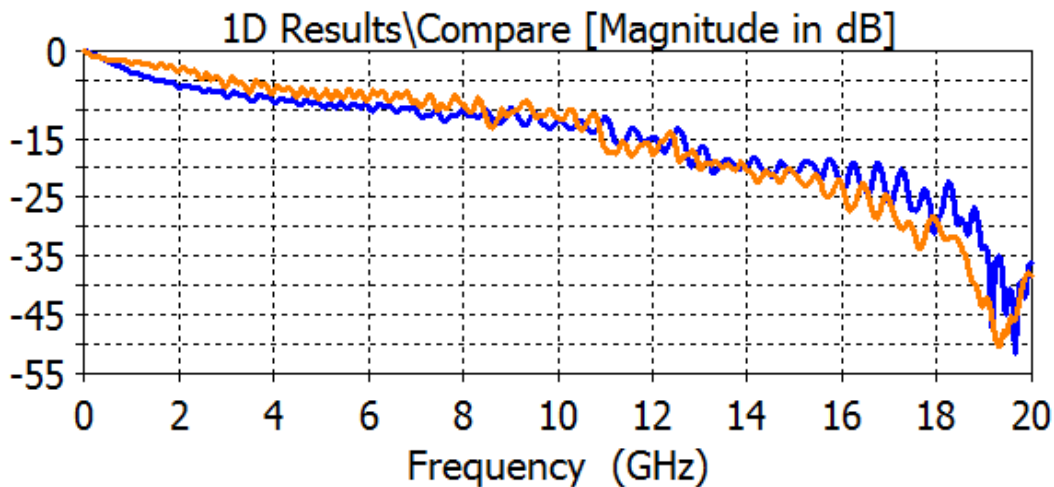


40mm long
microstrip
model

FR4 dielectric
substrate $\epsilon_r=4.3$,
 $\text{tg } \delta=0.025$



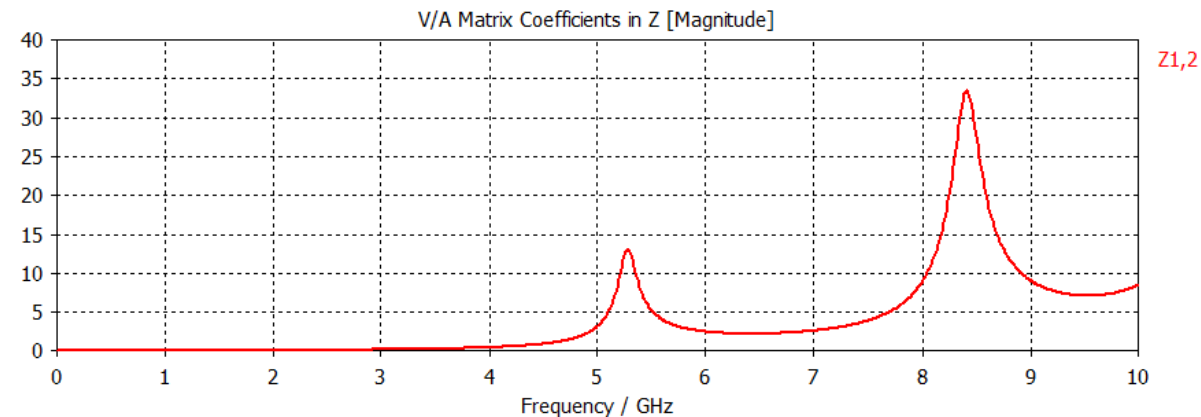
Dielectric Loss - Curve Fitting Nth Orders - S21 Results



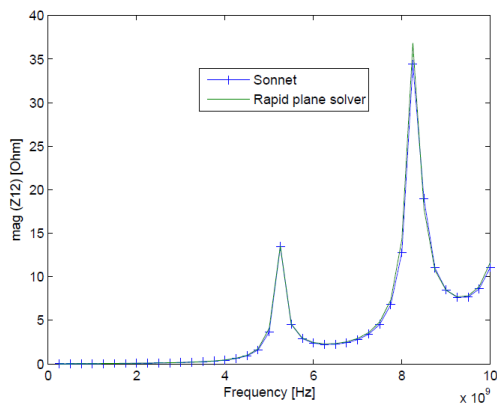
Dielectric Loss Characterization

- What if you don't have sufficient material properties for your simulation?
They can be extrapolated (and simulation can help)
- Simulation can be used to Characterize Dielectric properties.
Different methods: Full Sheet Method, Ring Resonator, 2 through lines

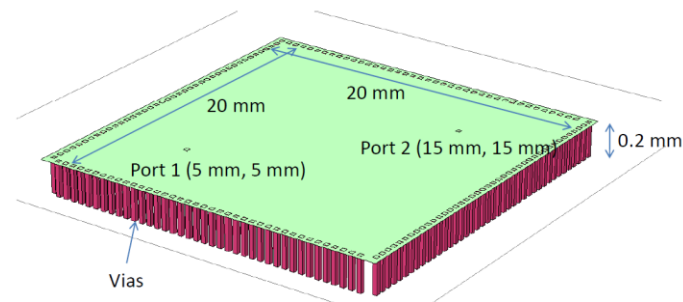
FSR with Electric Shield - Results



CST

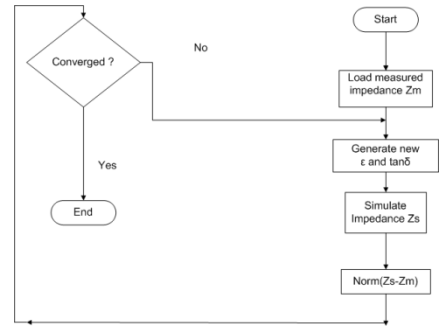
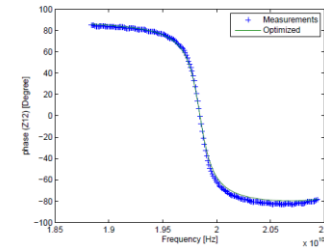
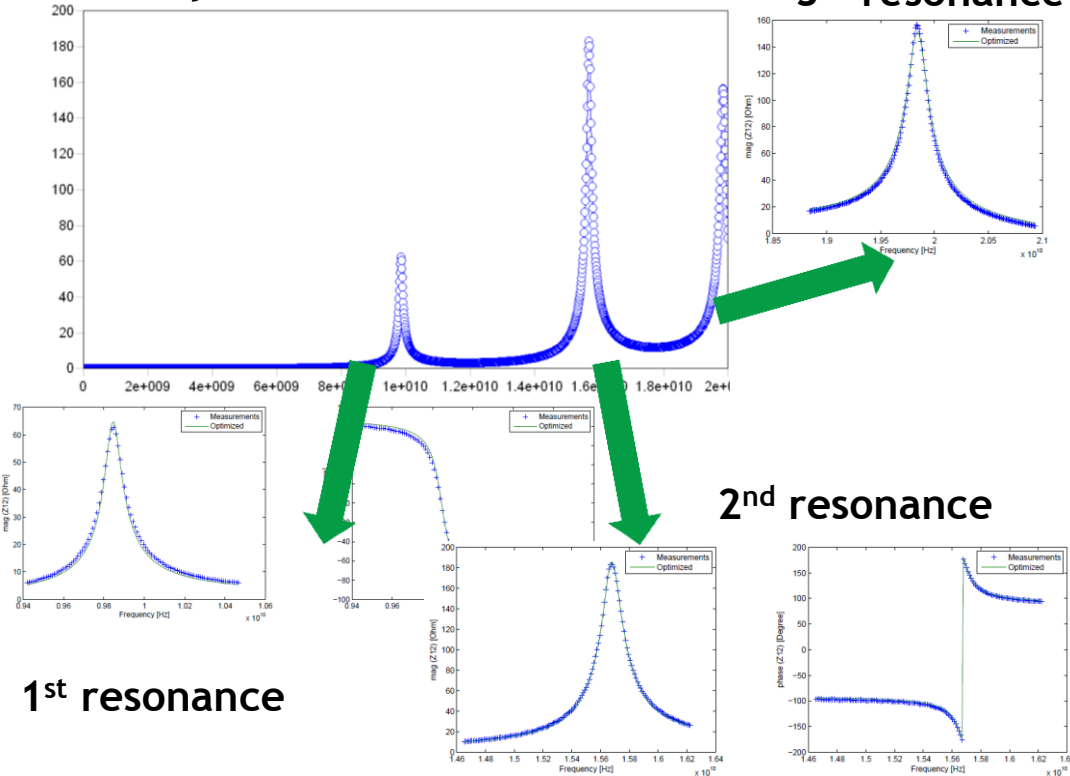


Reference: E. Engin
“Extraction of Dielectric
Constant and Loss Tangent
Using New Rapid Plane Solver
and Analytical Debye
Modeling for Printed Circuit
Boards”, IEEE MTT 2010.

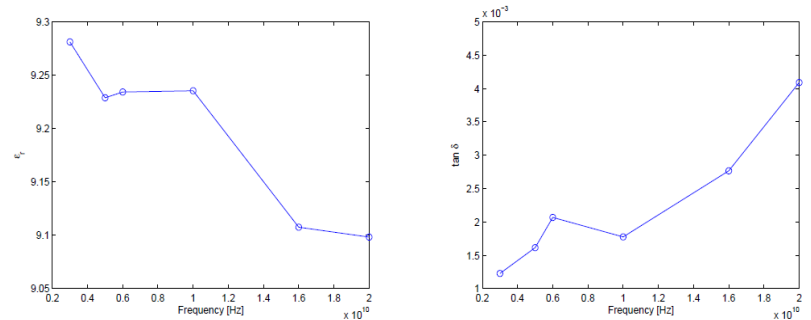


Extracting dielectric parameters with FSR

Cavity measurement

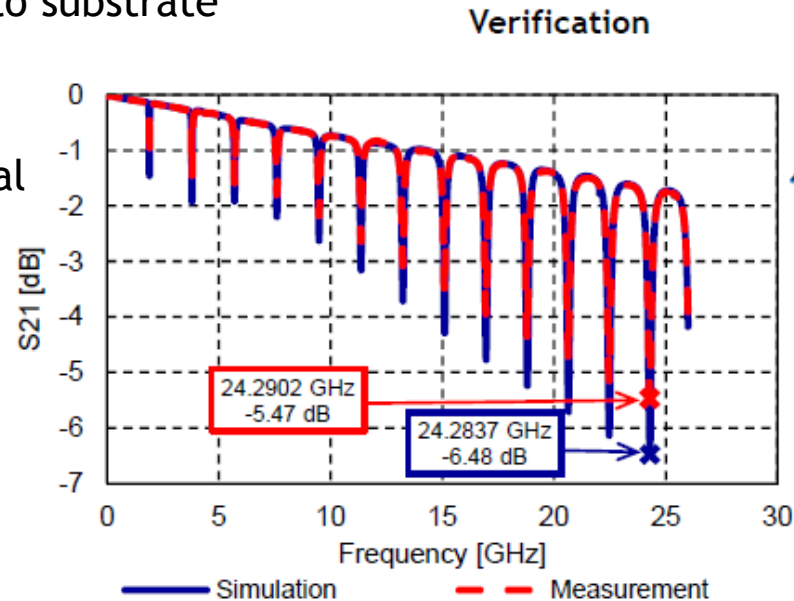


Extracted DK and DF

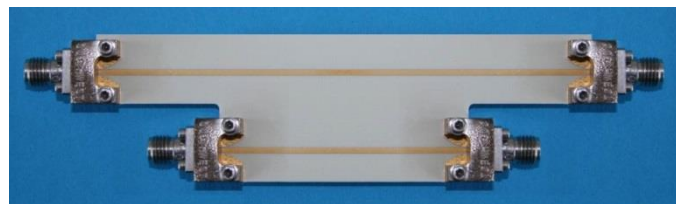
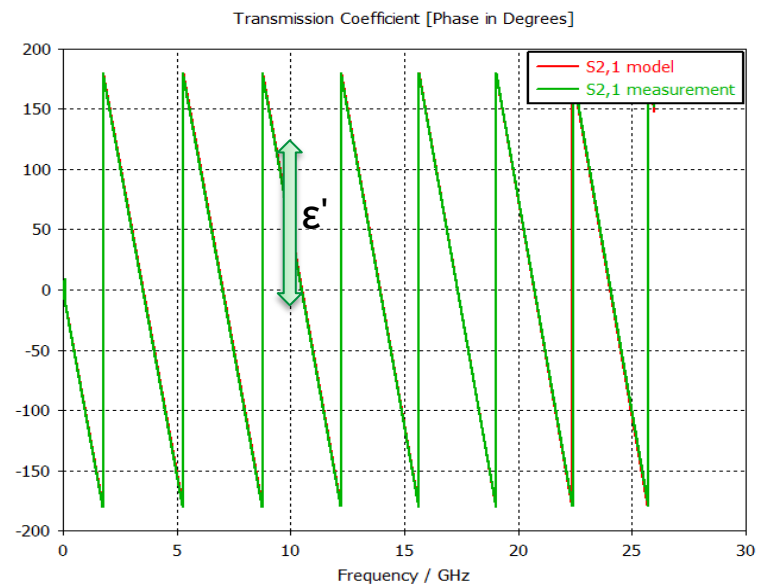
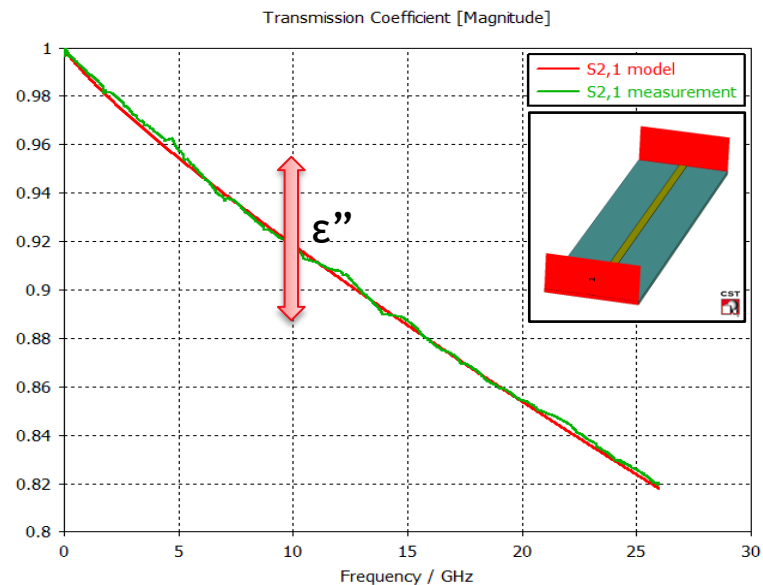


Dielectric Loss Characterization - Ring Resonator

- Novel thru-line technique: calibration standards
Thru and Line are much larger than $\frac{\lambda}{4}$
- Longer length increases sensitivity to substrate loss
- MACRO for automated extraction
- Research by CST and Czech Technical University in Prague.



Dielectric Loss Characterization - Two Through lines



High quality end-launch connectors should be used in order to keep constant error model of the coaxial to microstrip line transition (NO soldering of the connectors!)

Automatic extraction Macro

Extract complex permittivity (broadband)

Select extraction technique

TL5e (3D EM extraction) (a)

Import propagation constant (egL) (3D EM extraction) (b)

TL5e w/o permittivity extraction (DUT) (c)

Material properties (datasheet)

Er' 3.66 Er" 0.01464 Loss tangent 0.004

Select material RO4350

Load measured data (TOUCHSTONE)

Prop. const. (egL) line_67mm_mask_measured.s2p

THRU Std.

LINE Std.

DUT

Length difference between THRU and LINE 67 mm

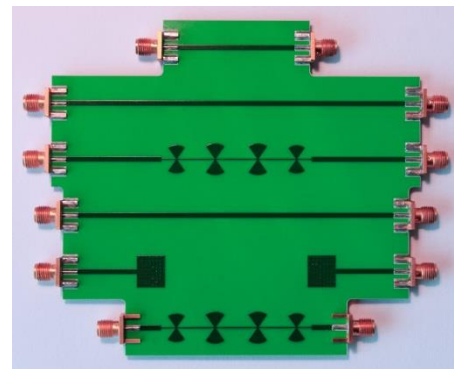
Transmission line length in 3D EM model 67 mm

Extract Cancel Specials... Logfile Help

1(a) Extracts complex permittivity from measurement of two lines* (Thru, Line) using 3D EM line model.



1(b) Extracts complex permittivity from directly measured S-parameters of a section of homogeneous transmission line (transmission coefficient egL) stored in Touchstone file using 3D EM line model. Multiline calkit and NIST Multiline TRL calibration technique is usually used for this option.

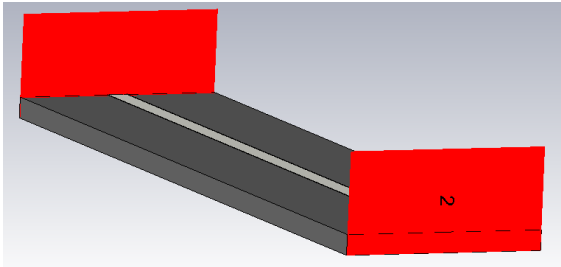


1(c) Extracts DUT S-parameters using just Thru and Line calibration standards*.



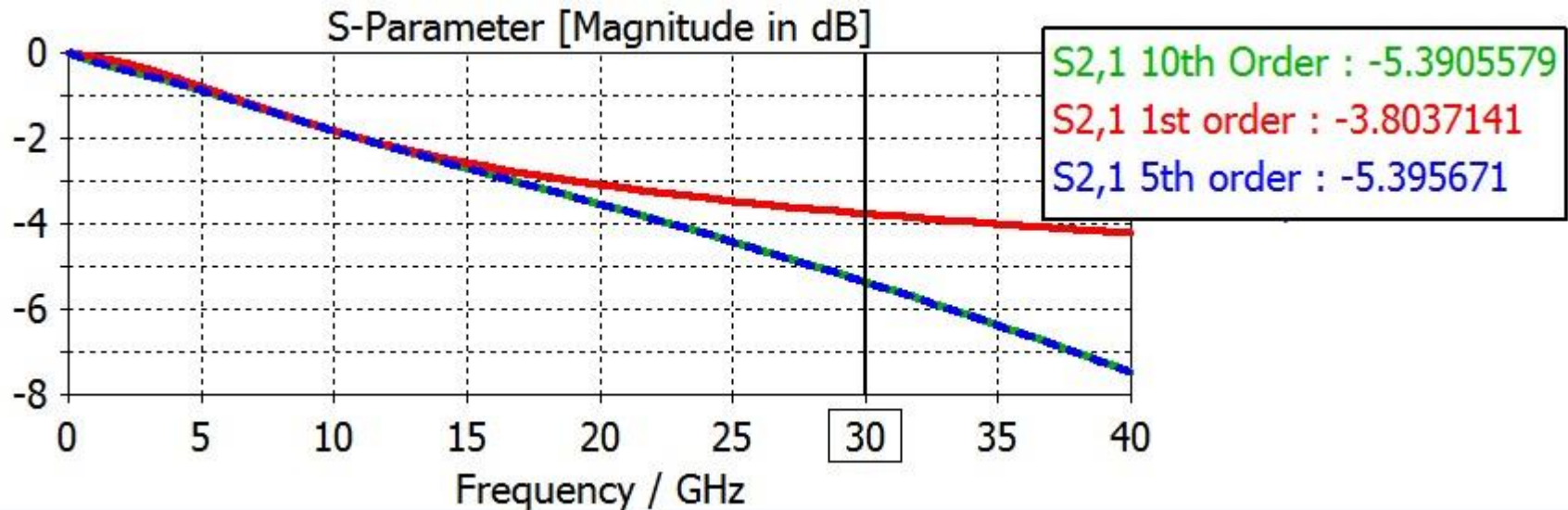
* 1st tier calibration at coaxial line is required.

Curve Fitting Comparison - S21 Results

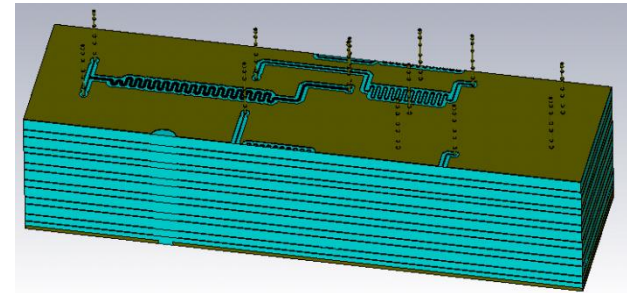
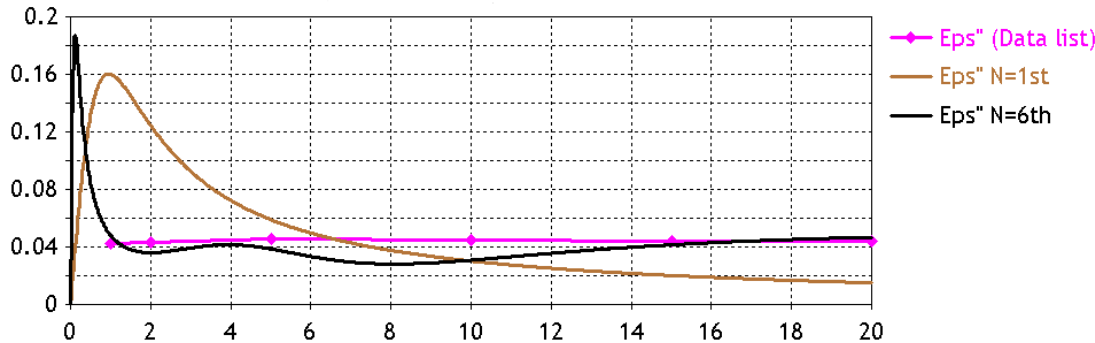
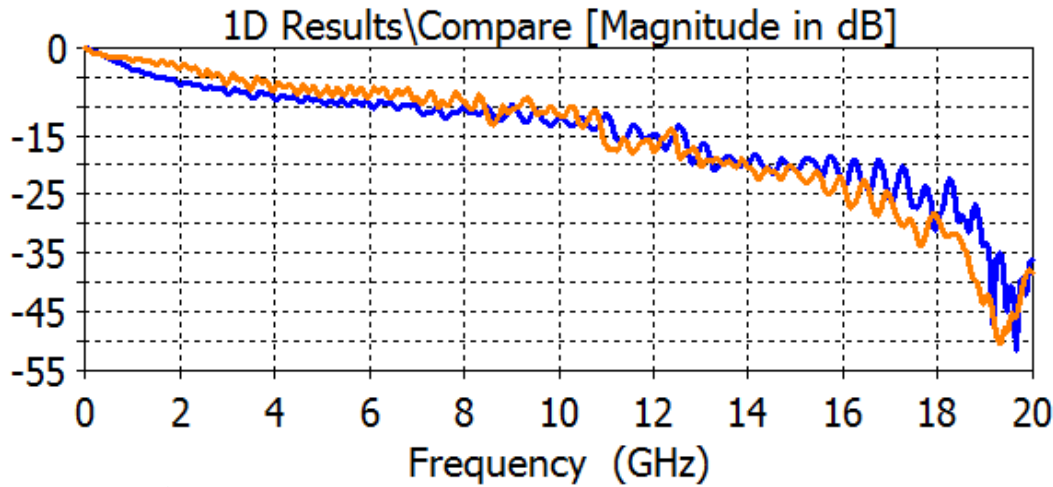


40mm long
microstrip
model

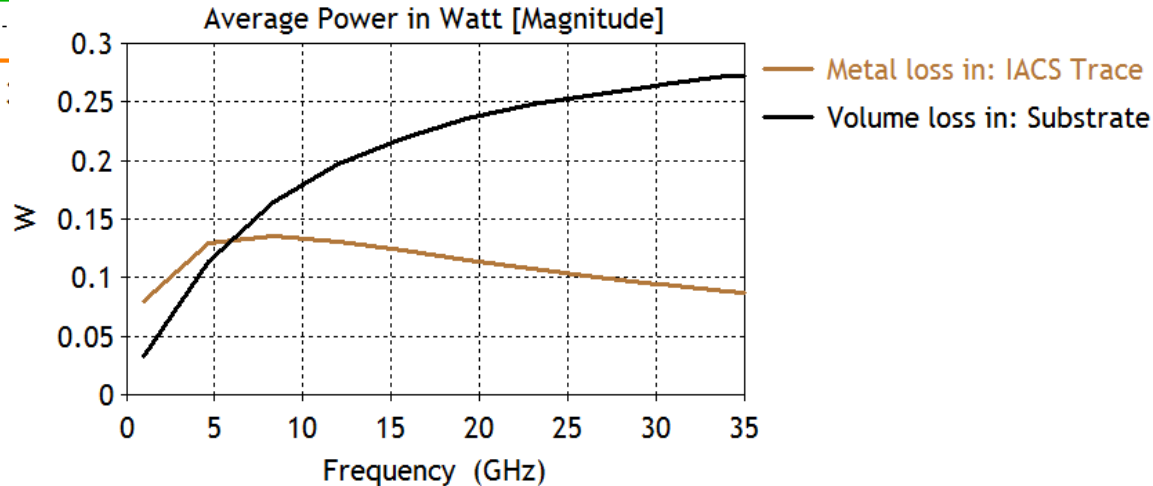
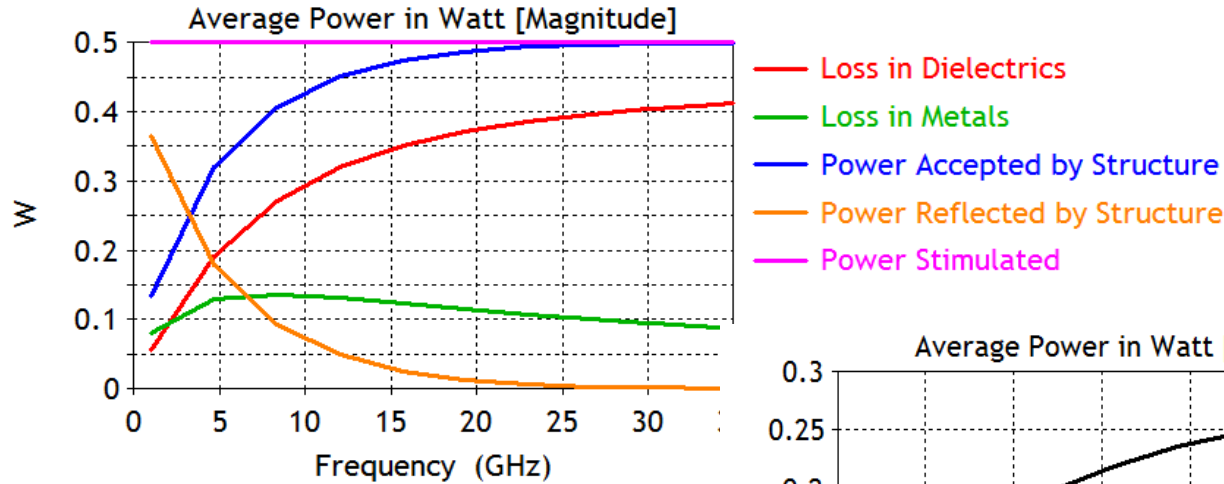
FR4 dielectric
substrate $-\epsilon_r=4.3$,
 $\text{tg } \delta=0.025$



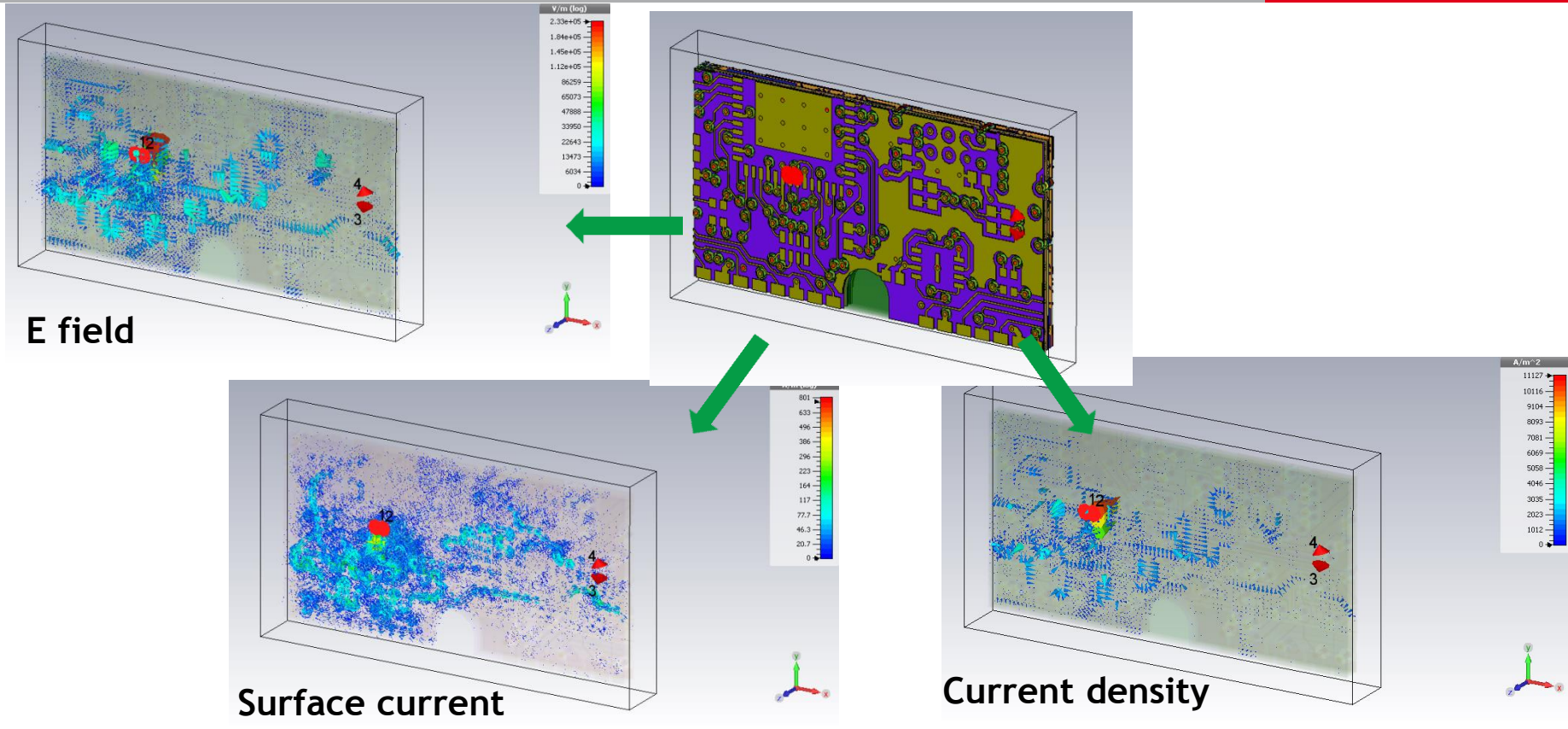
Dielectric Loss - Curve Fitting Nth Orders - S21 Results



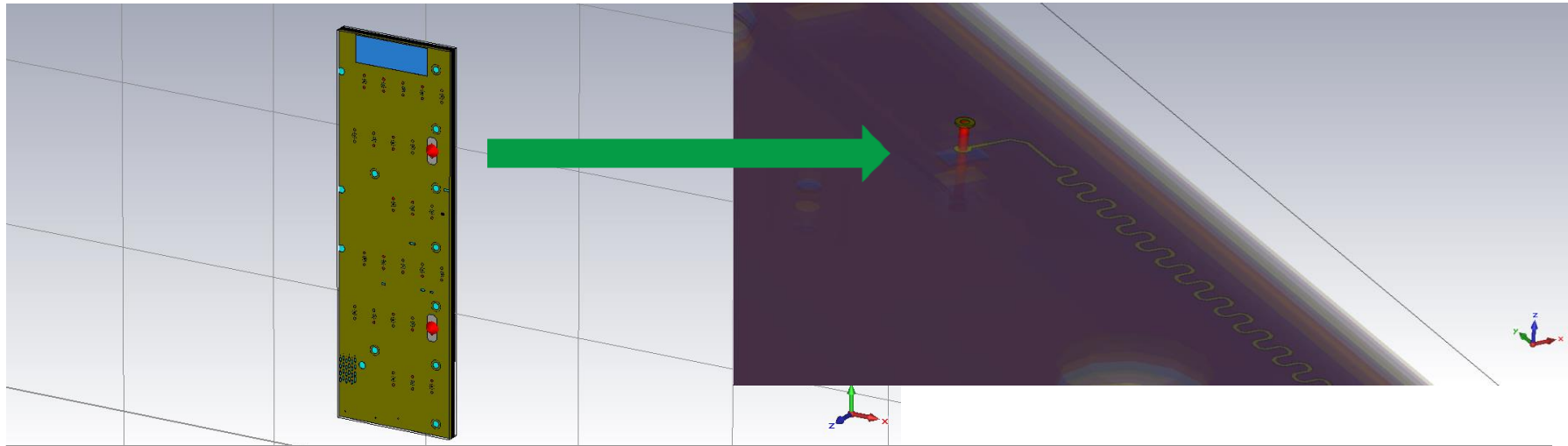
Where Does the Power go? Separating the Components



Where Does the Power go? Monitoring the Fields



Real Case Example

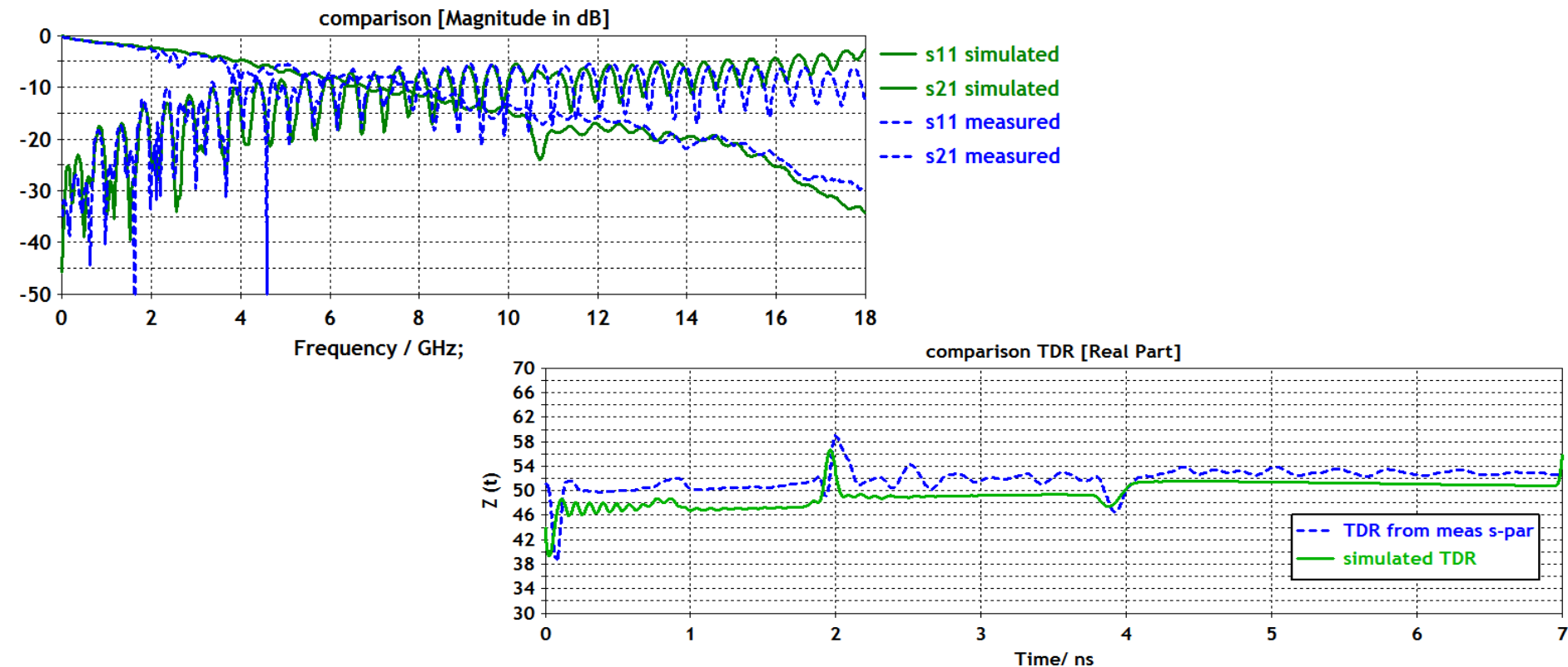


Materials properties

Dielectric: $\epsilon_{ps}=3.6$, $\text{tgd}=0.01$ Debye 3rd order

Copper = $4.1e7$ S/m with inclusion of surface roughness with TSI (H&J model)

S-Parameter and TDR Results



More information: webinars

<https://www.cst.com/Events/Webinars#>

Questions?